

固定顶尖系列

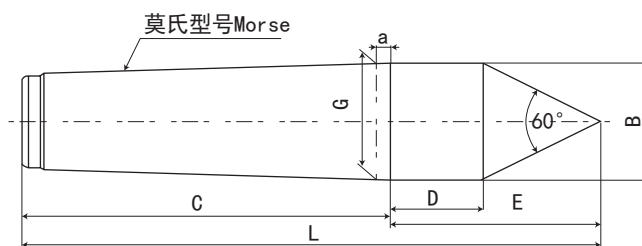
DEAD CENTER SERIES



固定顶尖系列
DEAD CENTER SERIES

固定顶尖

DEAD CENTER



莫氏型号 Morse	规格 Type	G	L	C	D	E	B	a	重量 KGS	精度 Accuracy
MT1	GDDJ-MT1-60°	12.065	80	57	10.5	23	12.2	3.5	0.057	0.003
MT2	GDDJ-MT2-60°	17.780	100	69	15.5	31	18	5	0.15	0.003
MT3	GDDJ-MT3-60°	23.825	125	86	18	39	24.1	5	0.334	0.003
MT4	GDDJ-MT4-60°	31.267	160	109	23.5	51	31.6	6.5	0.746	0.003
MT5	GDDJ-MT5-60°	44.399	200	136	35	64	44.7	6.5	1.862	0.003
MT6	GDDJ-MT6-60°	63.348	280	190	35	90	63.8	8	4.925	0.003

特点:

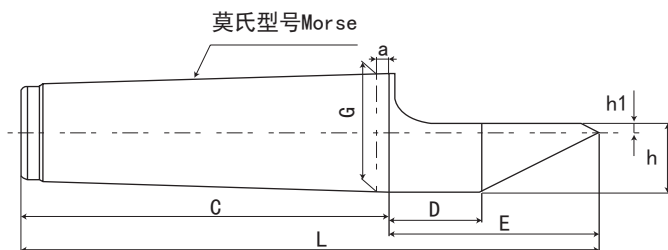
- ◎ 材质: GCr15 轴承钢 /T8/T10 碳素工具钢
- ◎ 热处理硬度: HRC58-62
- ◎ 锥度接触面: > 85%
- ◎ 适用于车床、铣床、偏摆仪等, 如磨床使用请选择固定合金顶尖

Features:

- ◎ Material: GCr15 Bearing steel/T8/T10 Carbon tool steel
- ◎ Heat treatment hardness: HRC58-62
- ◎ Taper Interface: > 85%
- ◎ Suitable for lathe, milling machine, offset runout detection instrument and so on, if use for grinding machine, please choose dead alloy center.

半缺固定顶尖

HALF-NOTCHED DEAD CENTER

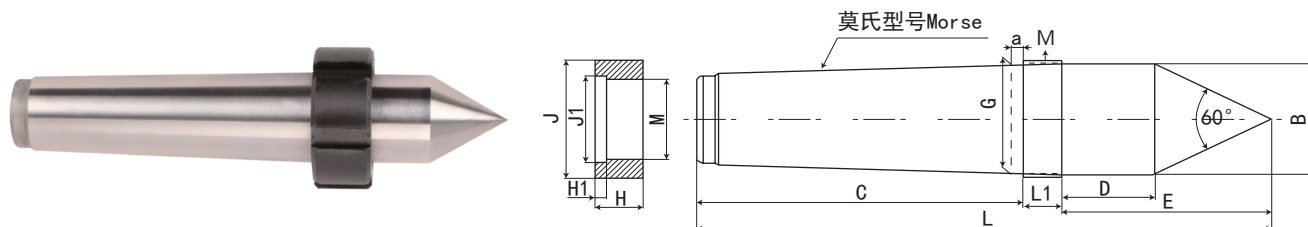


莫氏型号 Morse	规格 Type	G	L	C	D	E	h	h1	a	重量 KGS	精度 Accuracy
MT1	BQGDDJ-MT1-60°	12.065	80	57	10.5						

固定顶尖系列 DEAD CENTER SERIES

带螺帽压出固定顶尖

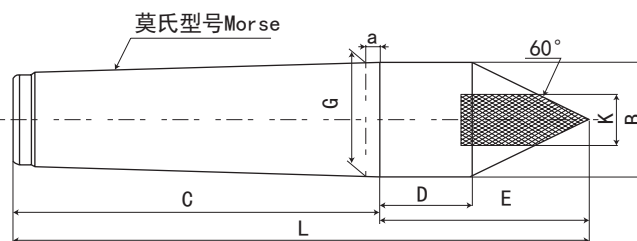
DEAD CENTER WITH REMOVABLE NUT



莫氏型号 Morse	规格 Type	G	L	L1	C	D	E	B	a	M	J	J1	H	H1	重量 KGS	精度 Accuracy
MT1	LMGDDJ-MT1-60°	12.065	95	12	57	16.5	26	11	3.5	M14*1.5P	26	16	12	4	0.057	0.003
MT2	LMGDDJ-MT2-60°	17.780	115	12	69	20	34	16	5	M20*1.5P	33	22	12	4	0.15	0.003
MT3	LMGDDJ-MT3-60°	23.825	140	15	86	20	39	22	5	M26*1.5P	43	28	15	5	0.334	0.003
MT4	LMGDDJ-MT4-60°	31.267	175	15	109	25	51	30	6.5	M34*1.5P	53	38	15	5	0.746	0.003
MT5	LMGDDJ-MT5-60°	44.399	220	20	136	27	64	43	6.5	M47*2.0P	63	49	20	7	1.862	0.003
MT6	LMGDDJ-MT6-60°	63.348	300	20	190	35	90	62	8	M68*2.0P	88	70	20	7	4.925	0.003
公制 80	LMGDDJ-GZ80-60°	80.00	330	30	204	32	96	80	8	M84*2.0P	118	86				

固定合金顶尖

CARBIDE CENTER



莫氏型号 Morse	规格 Type	G	L	C	D	E	B	K	a	重量 KGS	精度 Accuracy
MT1	GDHJDJ-MT1-F108-60°	12.065	80	57	10.5	23	12.2	8	3.5	0.057	0.003
MT2	GDHJDJ-MT2-F108-60°	17.780	100	69	15.5	31	18	8	5	0.15	0.003
MT3	GDHJDJ-MT3-F112-60°	23.825	125	86	18	39	24.1	12	5	0.334	0.003
MT4	GDHJDJ-MT4-F115-60°	31.267	160	109	23.5	51	31.6	15	6.5	0.746	0.003
MT5	GDHJDJ-MT5-F118-60°	44.399	200	136	25	64	44.7	18	6.5	1.862	0.003
MT6	GDHJDJ-MT6-F124-60°	63.348	280	190	35	90	63.8	24	8	4.925	0.003

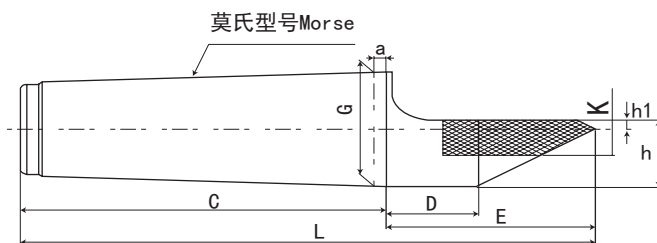
特点:

- ◎材质: 40Cr
- ◎热处理硬度: HRC40-45
- ◎合金头材质: YG8 硬度: HRC89
- ◎锥度接触面: > 85%
- ◎适用于磨床、车床、铣床、偏摆仪等

固定顶尖系列 DEAD CENTER SERIES

半缺固定合金顶尖

HALF-NOTCHED CARBIDE CENTER



莫氏型号 Morse	规格 Type	G	L	C	D	E	h	h1	K	a	重量 KGS	精度 Accuracy
MT1	BQHJDJ-MT1-F108-60°	12.065	80	57	10.5	23	7.6	1.5	8	3.5	0.057	0.003
MT2	BQHJDJ-MT2-F108-60°	17.780	100	69	15.5	31	11	2	8	5	0.15	0.003
MT3	BQHJDJ-MT3-F112-60°	23.825	125	86	18	39	15	3	12	5	0.334	0.003
MT4	BQHJDJ-MT4-F115-60°	31.267	160	109	23.5	51	21	5	15	6.5	0.746	0.003
MT5	BQHJDJ-MT5-F118-60°	44.399	200	136	25	64	29	7	18	6.5	1.862	0.003
MT6	BQHJDJ-MT6-F124-60°	63.348	280	190	35	90	42	10	24	8	4.925	0.003

特点:

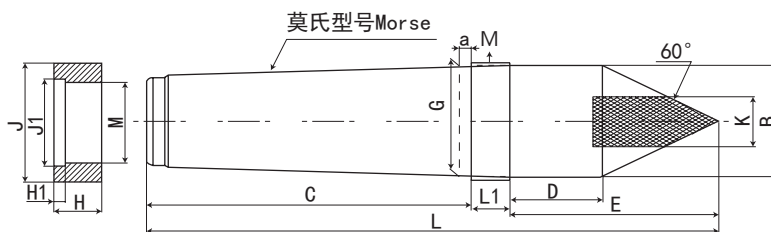
- ◎材质: 40Cr
- ◎热处理硬度: HRC40-45
- ◎合金头材质: YG8 硬度: HRC89
- ◎锥度接触面: > 85%
- ◎适用于磨床、车床、铣床、偏摆仪等

Features:

- ◎ Material: 40Cr
- ◎ Heat treatment hardness: HRC40-45
- ◎ Alloy head Material: YG8 Hardness: HRC89
- ◎ Taper

带螺帽压出固定合金顶尖

CARBIDE CENTER WITH REMOVABLE NUT

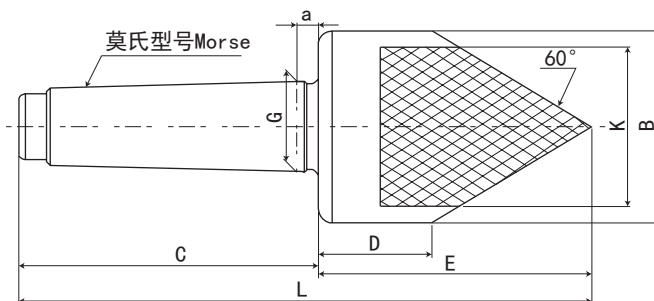


莫氏型号 Morse	规格 Type	G	L	L1	C	D	E	B	K	a	M	J	J1	H	H1	精度 Accuracy
MT3	LMHJDJ-MT3-F112-60°	23.825	140	15	86	20	39	22	12	5	M26*1.5P	43	28	15	5	0.003
MT4	LMHJDJ-MT4-F115-60°	31.267	175	15	109	25	51	30	15	6.5	M34*1.5P	53	38	15	5	0.003
MT5	LMHJDJ-MT5-F118-60°	44.399	220	20	136	27	64	43	18	6.5	M47*2.0P	63	49	20	7	0.003
MT5	LMHJDJ-MT5-F124-60°	44.399	220	20	136	27	64	43	24	6.5	M47*2.0P	63	49	20	7	0.003
MT5	LMHJDJ-MT5-F130-60°	44.399	220	20	136	27	64	43	30	6.5	M47*2.0P	63	49	20	7	0.003
MT5	LMHJDJ-MT5-F136-60°	44.399	220	20	136	27	64	43	36	6.5	M47*2.0P	63	4			

固定顶尖系列 DEAD CENTER SERIES

大头固定合金顶尖

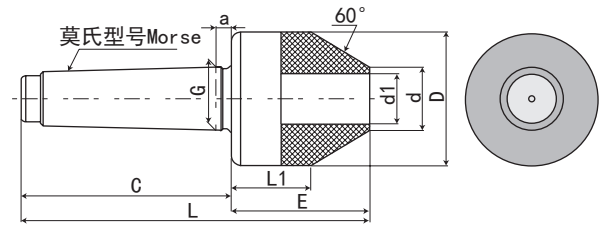
OVERSIZED CARBIDE POINT DEAD CENTER



莫氏型号 Morse	规格 Type	G	L	C	D	E	B	K	a	精度 Accuracy
MT2	DTHJDJ-MT2-F115-60°	17.780	115	69	25	46	24	15	5	0.003
MT2	DTHJDJ-MT2-F118-60°	17.780	117	69	25	48	27	18	5	0.003
MT2	DTHJDJ-MT2-F124-60°	17.780	121	69	25	52	31	24	5	0.003
MT2	DTHJDJ-MT2-F130-60°	17.780	127	69	25	58	38	30	5	0.003
MT3	DTHJDJ-MT3-F115-60°	23.825	131	86	25	45	27	15	5	0.003
MT3	DTHJDJ-MT3-F118-60°	23.825	131	86	25	45	27	18	5	0.003
MT3	DTHJDJ-MT3-F124-60°	23.825	138	86	25	52	31	24	5	0.003
MT3	DTHJDJ-MT3-F130-60°	23.825	145	86	25	59	39	30	5	0.003
MT3	DTHJDJ-MT3-F136-60°	23.825	157	86	30	71	47	36	5	0.003
MT3	DTHJDJ-MT3-F140-60°	23.825	163	86	30					

平头固定合金顶尖

FLAT CARBIDE POINT DEAD CENTER

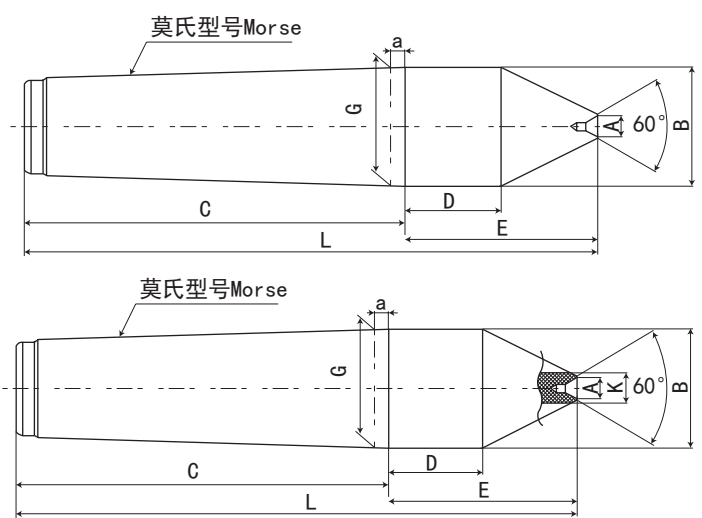


莫氏型号 Morse	规格 Type	G	L	C	L1	E	D	d	d1	a	精度 Accuracy
MT2	PTHJDJ-MT2-D40-d20-60°	17.780	116	69	30	47	40	20	10	5	0.003
MT2	PTHJDJ-MT2-D50-d20-60°	17.780	125	69	30	56	50	20	10	5	0.003
MT2	PTHJDJ-MT2-D60-d30-60°	17.780	130	69	35	61	60	30	20	5	0.003
MT3	PTHJDJ-MT3-D40-d20-60°	23.825	133	86	30	47	40	20	10	5	0.003
MT3	PTHJDJ-MT3-D50-d20-60°	23.825	142	86	30	56	50	20	10	5	0.003
MT3	PTHJDJ-MT3-D60-d30-60°	23.825	147	86	35	61	60	30	20	5	0.003
MT3	PTHJDJ-MT3-D80-d35-60°	23.825	165	86	40	79	80	35	25	5	0.003
MT4	PTHJDJ-MT4-D40-d20-60°	31.267	156	109	30	47	40	20	10	6.5	0.003
MT4	PTHJDJ-MT4-D50-d20-60°	31.267	165	109	30	56	50	20	10	6.5	0.003
MT4	PTHJDJ-MT4-D60-d30-60°	31.267	170								

固定顶尖系列 DEAD CENTER SERIES

固定内凹顶尖

FEMALE SOLID CENTERS OF CARBIDE TIPPED



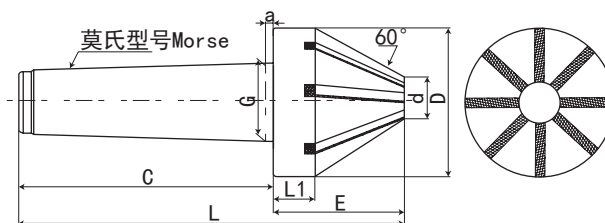
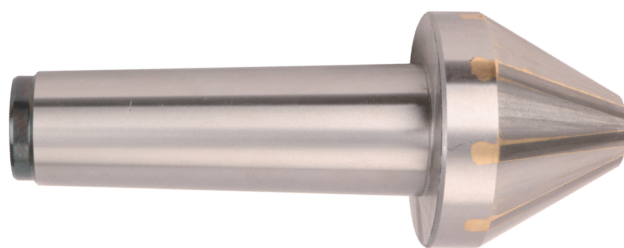
莫氏型号 Morse	规格 Type	G	L	C	D	E	B	K	A	a	精度 Accuracy
MT1	GDNADJ-MT1-60°	12.065	73	57	11	16	12.2	/		3.5	0.003
MT1	GDNAHJDJ-MT1-K6-60°	12.065	73	57	11	16	12.2	6		3.5	0.003
MT2	GDNADJ-MT2-60°	17.780	93	69	16	24	18	/		5	0.003
MT2	GDNAHJDJ-MT2-K8-60°	17.780	93	69	16	24	18	8		5	0.003
MT3	GDNADJ-MT3-60°	23.825	118	86	18	32	24.1	/		5	0.003
MT3	GDNAHJDJ-MT3-K8-60°	23.825	118	86	18	32	24.1	8		5	0.003
MT4	GDNADJ-MT4-60°	31.267	153	109	24	44	31.6	/		6.5	0.003
MT4	GDNAHJDJ-MT4-K8-60°	31.267	153	109	24	44	31.6	8		6.5	0.003

特点:

◎心轴头部为反中心孔设计，专门

固定合金条顶尖

DEAD ALLOY BAR CENTER

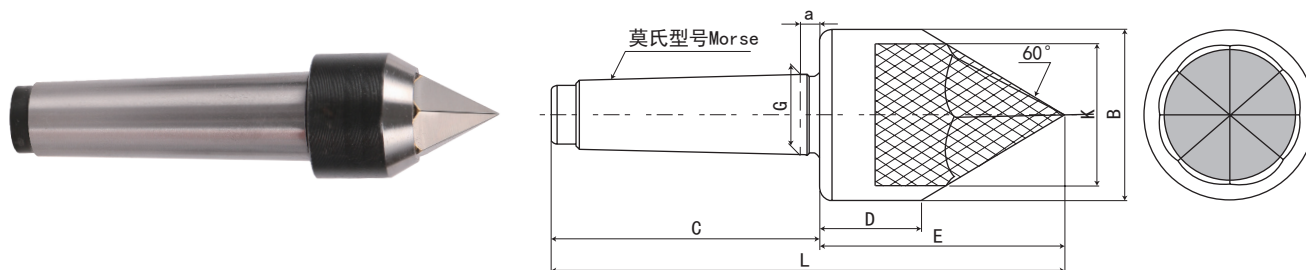


莫氏型号 Morse	规格 Type	G	L	L1	C	E	D	d	a	合金条 数量 P	精度 Accuracy
MT2	HJTDJ-MT2-D63-d25-60° -6P	17.780	132	30	69	63	63	25	5	6	0.003
MT3	HJTDJ-MT3-D63-d25-60° -6P	23.825	149	30	86	63	63	25	5	6	0.003
MT3	HJTDJ-MT3-D83-d35-60° -9P	23.825	158	30	86	72	83	35	5	9	0.003
MT4	HJTDJ-MT4-D63-d25-60° -6P	31.267	172	30	109	63	63	25	6.5	6	0.003
MT4	HJTDJ-MT4-D83-d35-60° -9P	31.267	181	30	109	72	83	35	6.5	9	0.003
MT4	HJTDJ-MT4-D103-d50-60° -12P	31.267	185	30	109	76	103	50	6.5	12	0.003
MT5	HJTDJ-MT5-D63-d25-60° -6P	44.399	199	30	136	63	63	25	6.5	6	0.003
MT5	HJTDJ-MT5-D83-d35-60° -9P	44.399	208	30	136	72	83	35	6.5		

固定顶尖系列 DEAD CENTER SERIES

大头固定合金研磨顶尖

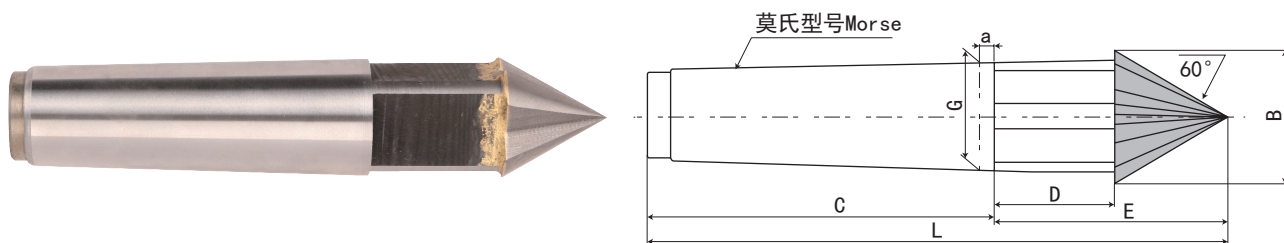
OVERSIZED CARBIDE POINT DEAD GRIND CENTER



莫氏型号 Morse	规格 Type	G	L	C	D	E	B	K	a	精度 Accuracy
MT1	DTHJYMDJ-MT1-F112-60°	12.065	103	57	25	46	24	12	3.5	0.003
MT1	DTHJYMDJ-MT1-F115-60°	12.065	103	57	25	46	24	15	3.5	0.003
MT2	DTHJYMDJ-MT2-F115-60°	17.780	115	69	25	46	24	15	5	0.003
MT2	DTHJYMDJ-MT2-F118-60°	17.780	117	69	25	48	27	18	5	0.003
MT2	DTHJYMDJ-MT2-F124-60°	17.780	121	69	25	52	31	24	5	0.003
MT3	DTHJYMDJ-MT3-F115-60°	23.825	131	86	25	45	27	15	5	0.003
MT3	DTHJYMDJ-MT3-F118-60°	23.825	131	86	25	45	27	18	5	0.003
MT3	DTHJYMDJ-MT3-F124-60°	23.825	138	86	25	52	31	24	5	0.003
MT3	DTHJYMDJ-MT3-F130-60°	23.825	145	86	25	59	39	30	5	0.003
MT4	DTHJYMDJ-MT4-F118-60°	31.267	166	109	30	57	31	18	6.5	0.003
MT4										

加长万能固定合金顶尖

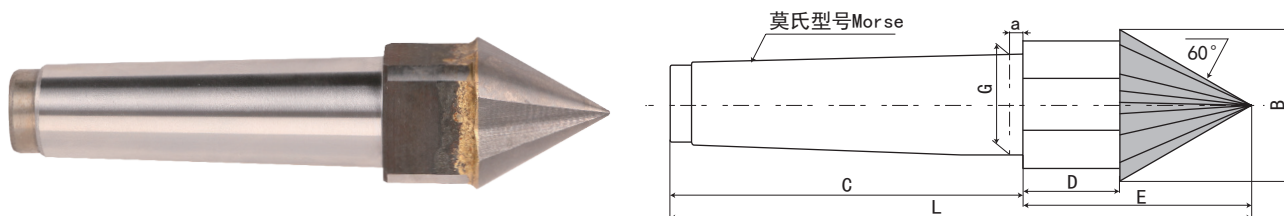
LENGTHEN UNIVERSAL CARBIDE CENTER



莫氏型号 Morse	规格 Type	G	L	C	D	E	B	a	精度 Accuracy
MT1	JCWNHJDJ-MT1-F115-60° -90L	12.065	90	57	20	33	15	3.5	0.003
MT2	JCWNHJDJ-MT2-F121-60° -110L	17.780	110	69	23	41	21	5	0.003
MT3	JCWNHJDJ-MT3-F125-60° -140L	23.825	140	86	32	54	25	5	0.003
MT4	JCWNHJDJ-MT4-F135-60° -180L	31.267	180	109	41	71	35	6.5	0.003
MT5	JCWNHJDJ-MT5-F150-60° -220L	44.399	220	136	41	84	50	6.5	0.003
MT6	JCWNHJDJ-MT6-F170-60° -300L	63.348	300	190	49	110	70	8	0.003

大头万能固定合金顶尖

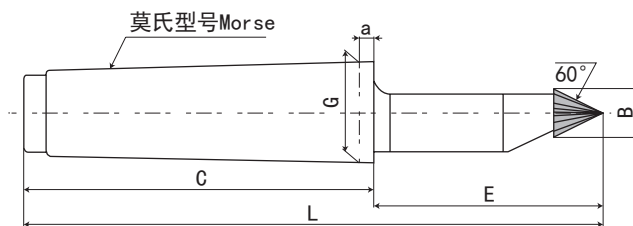
OVERSIZED UNIVERSAL CARBIDE CENTER



固定顶尖系列 DEAD CENTER SERIES

半缺万能固定合金顶尖

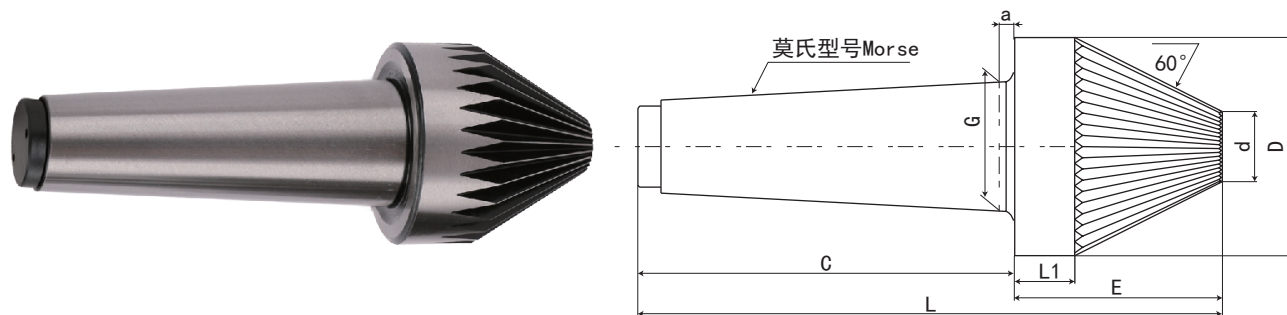
HALF-NOTCHED UNIVERSAL CARBIDE CENTER



莫氏型号 Morse	规格 Type	G	C	E	L	B	a	加长型 L	超加长型 L	精度 Accuracy
MT2	WNDJ-MT2-BQ7.5-60° -110L	17.78	69	41	110	7.5	5	120	130	0.003
MT2	WNDJ-MT2-BQ10.5-60° -110L	17.78	69	41	110	10.5	5	120	130	
MT2	WNDJ-MT2-BQ15-60° -110L	17.78	69	41	110	15	5	120	130	
MT3	WNDJ-MT3-BQ7.5-60° -140L	23.825	86	54	140	7.5	5	160	180	
MT3	WNDJ-MT3-BQ10.5-60° -140L	23.825	86	54	140	10.5	5	160	180	
MT3	WNDJ-MT3-BQ15-60° -140L	23.825	86	54	140	15	5	160	180	
MT3	WNDJ-MT3-BQ21-60° -140L	23.825	86	54	140	21	5	160	180	
MT4	WNDJ-MT4-BQ7.5-60° -180L	31.267	109	71	180	7.5	6.5	200	220	
MT4	WNDJ-MT4-BQ10.5-60° -180L	31.267</								

梅花驱动顶尖

PLUM DRIVE CENTER



莫氏型号 Morse	规格 Type	G	L	L1	C	E	D	d	a
MT3	MHDJ-MT3-D49-d15-60°	23.825	146	30	86	60	49	15	5
MT4	MHDJ-MT4-D49-d15-60°	31.267	169	30	109	60	49	15	6.5
MT4	MHDJ-MT4-D69-d20-60°	31.267	181	30	109	72	69	20	6.5
MT4	MHDJ-MT4-D103-d20-60°	31.267	211	30	109	102	103	20	6.5
MT5	MHDJ-MT5-D49-d15-60°	44.399	196	30	136	60	49	15	6.5
MT5	MHDJ-MT5-D69-d20-60°	44.399	208	30	136	72	69	20	6.5
MT5	MHDJ-MT5-D103-d20-60°	44.399	238	30	136	102	103	20	6.5
MT6	MHDJ-MT6-D103-d20-60°	63.348	292	30	190	102	103	20	8
MT6	MHDJ-MT6-D148-d50-60°	63.348	305	30	190	115	148	50	8

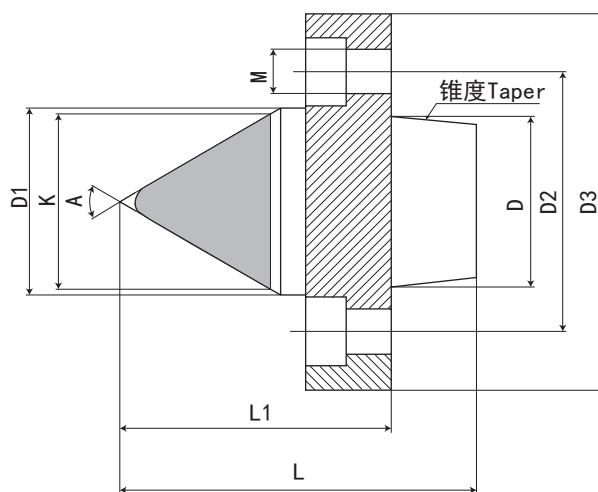
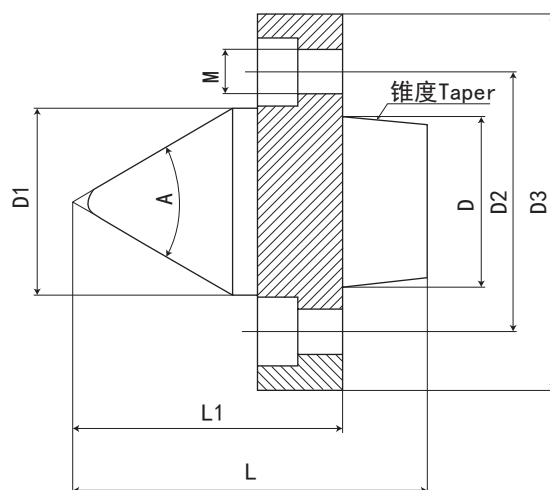
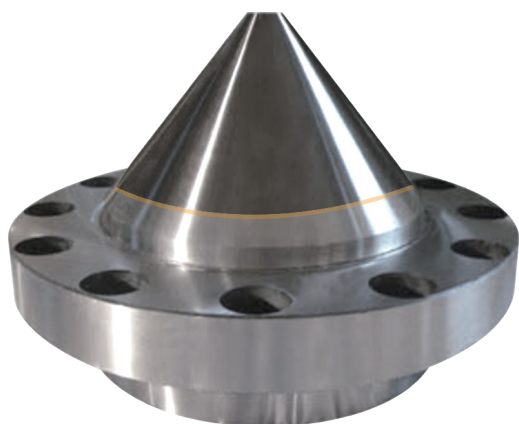
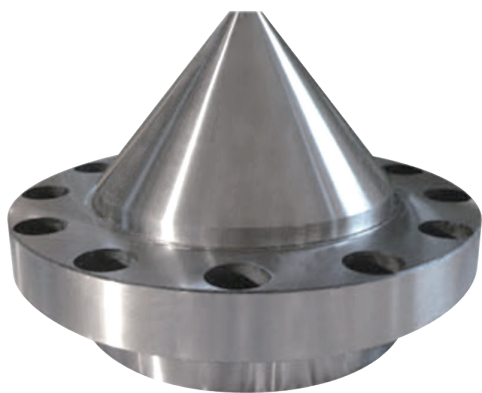
直柄梅花驱动顶尖

STRAIGHT SHANK PLUM DRIVE CENTER

固定顶尖系列 DEAD CENTER SERIES

ZGM 轧辊磨床顶尖

ZGM ROLL GRINDER CENTER



规格 / 型号 Model	L	L1	L2	D	D3	D2	D1	M	A	K	锥度 Taper	精度 Accuracy
ZGMDJ-D80-1:4-60°	135	113	22	80.00	140	110	80	6-17.5	60°	50	1: 4	0.005
ZGMDJ-D80-1:4-75°	120	98	22	80.00	140	110	80	6-17.5	75°	50	1: 4	0.005
ZGMDJ-D80-1:4-90°	106	84	22	80.00	140	110	80	6-17.5	90°	50	1: 4	0.005
ZGMDJ-D100-1:5-60°	210	160	50	100.00	220	152	110	8-26	60°	60	1: 5	0.005
ZGMDJ-D100-1:5-75°	190	140	50	100.00	220	152	110	8-26	75°	60	1: 5	0.005
ZGMDJ-D100-1:5-90°	170	120	50	100.00	220	152	110	8-26	90°	60	1: 5	0.005
ZGMDJ-D110-1:5-60°	165	139	26	110.00	180	145	100					